



**3M™ Safety-Walk™**  
Slip-Resistant Tapes & Treads

A photograph of a long, white, industrial-style staircase. Four workers in high-visibility orange and blue safety gear are climbing the stairs. The stairs feature a unique, textured surface on the treads, which is the 3M Safety-Walk product. The background is a plain, light-colored wall.

# The Science of Walking Safely



**Fact:** Twenty-six percent of nonfatal occupational injuries and illnesses requiring days away from work were the result of slips or falls.

*U.S. Bureau of Labor Statistics, 2012*

**Fact:** For every slip-and-fall fatality, 23 people will fall and report a minor injury, and 70 people will fall and go unreported.

*National Floor Safety Institute*

**Fact:** In the U.S., there are more than 180,000 slip, trip and fall injuries per year, which cost businesses more than \$13 billion in workers' compensation.

*Liberty Mutual Insurance Institute for Safety, Workplace Safety Index*

## A science dedicated to helping you reduce the risk of slips, trips and falls.

In the tortuous world of slips, trips and falls, 3M™ Safety-Walk™ Slip-Resistant Tapes and Treads stand tall as an effective prevention aid. These mineral and non-mineral coated products of 3M science are offered in many sizes, colors and textures, along with multi-color, printed and luminescent choices. All designed to help you avoid injuries, reduce costs and maintain your good standing.



3M™ Safety-Walk™ Slip Resistant Tapes and Treads Series 200, 300, 500 and 600 have been certified by the National Floor Safety Institute (NFSI) as providing "high-traction." A wet static coefficient of friction (SCOF) of greater than 0.60 was chosen by NFSI as the criteria for "high traction" because according to NFSI, floor surfaces maintaining this level of slip resistance when wet have proven to reduce slip-and-fall claims by between 50% and 90%.

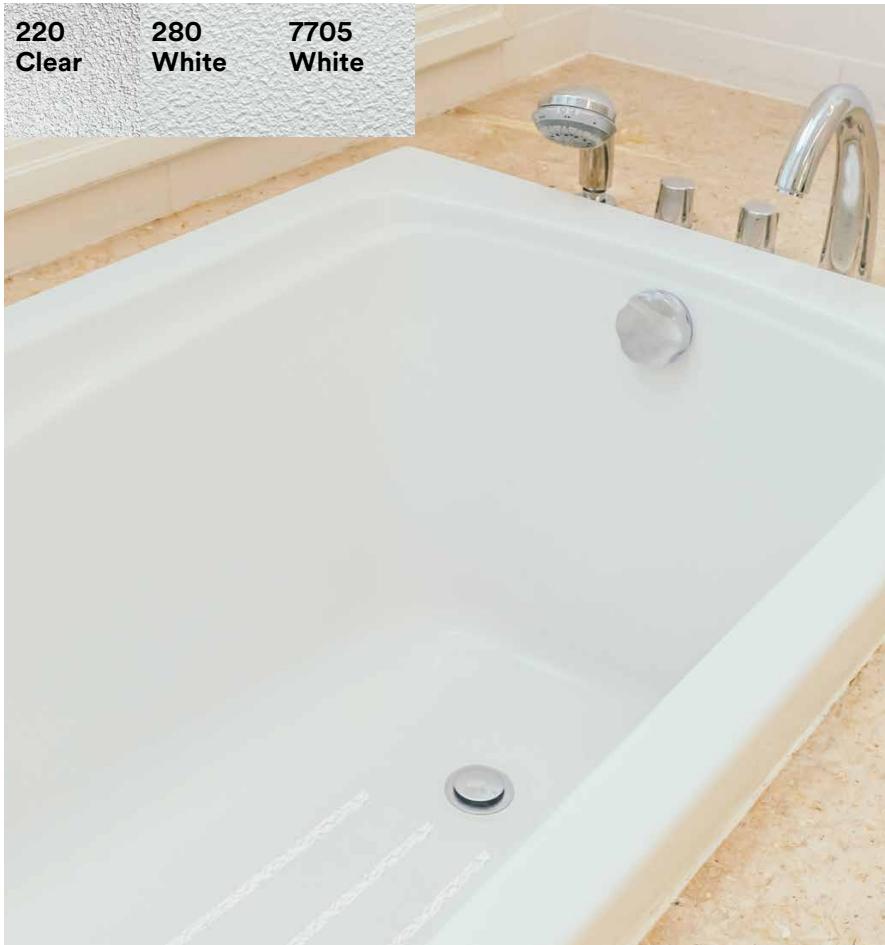
## 200 Series.

For wet, barefoot traffic areas

220  
Clear

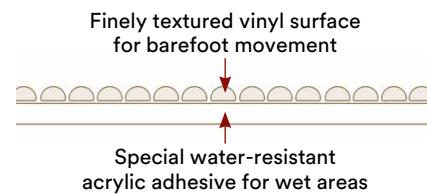
280  
White

7705  
White



### 3M™ Safety-Walk™ Slip-Resistant Fine Resilient Tapes and Treads

Showers | Tubs | Surfboards |  
Around hot tubs and pools

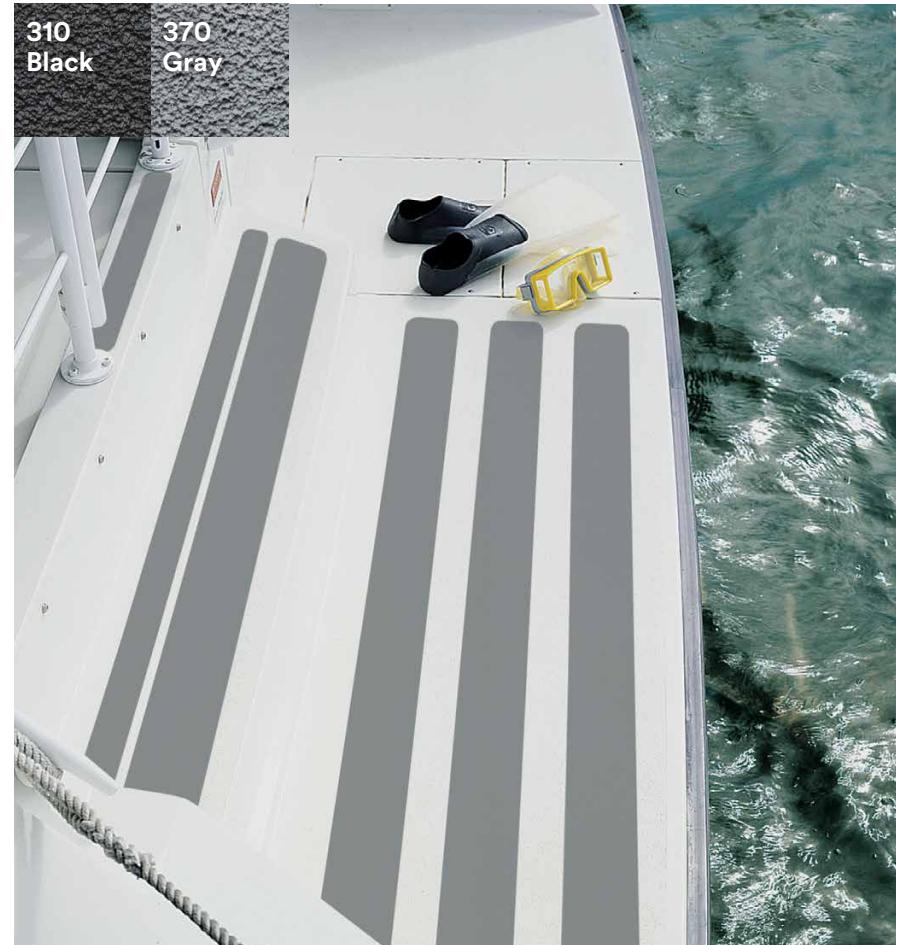


## 300 Series.

For barefoot and shoe traffic areas

310  
Black

370  
Gray



### 3M™ Safety-Walk™ Slip-Resistant Medium Resilient Tapes and Treads

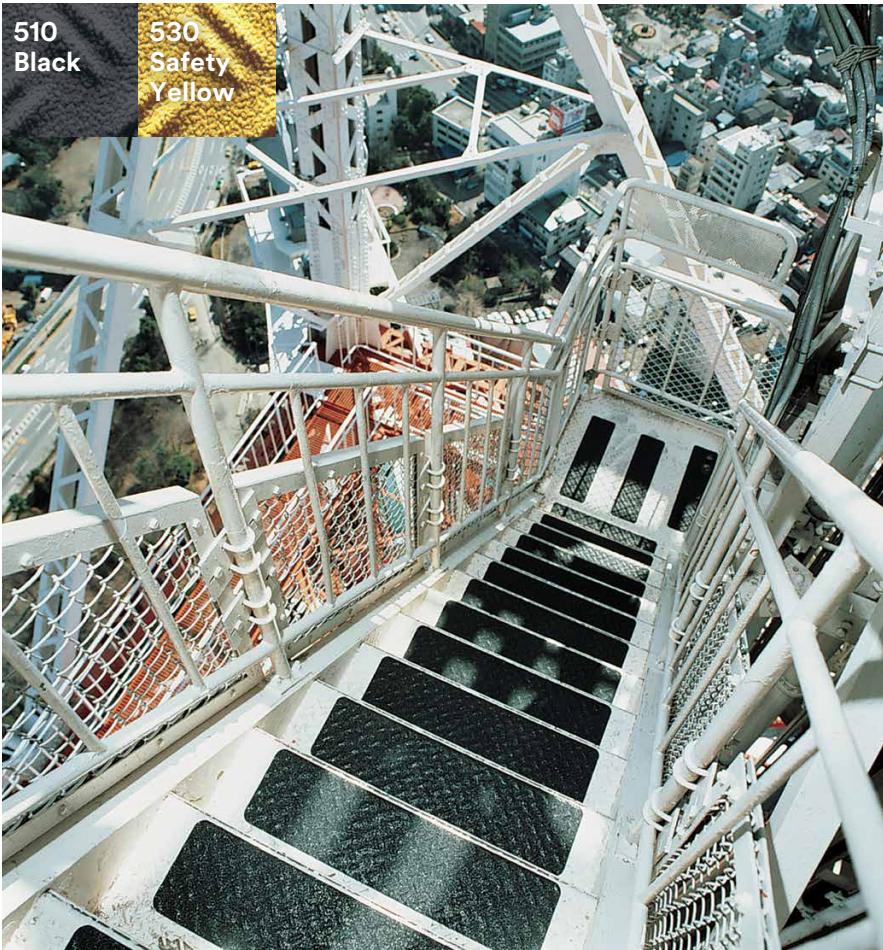
Locker rooms | Around hot tubs and  
pools | Boats | Personal watercraft |  
Water skis | Exercise equipment |  
Conveyors

Non-mineral, medium textured  
polyolefin surface surface



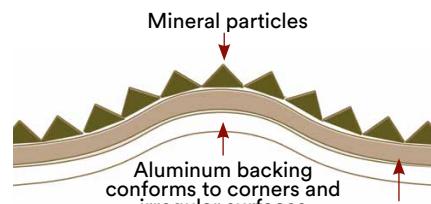
# 500 Series.

For irregular and contoured surfaces



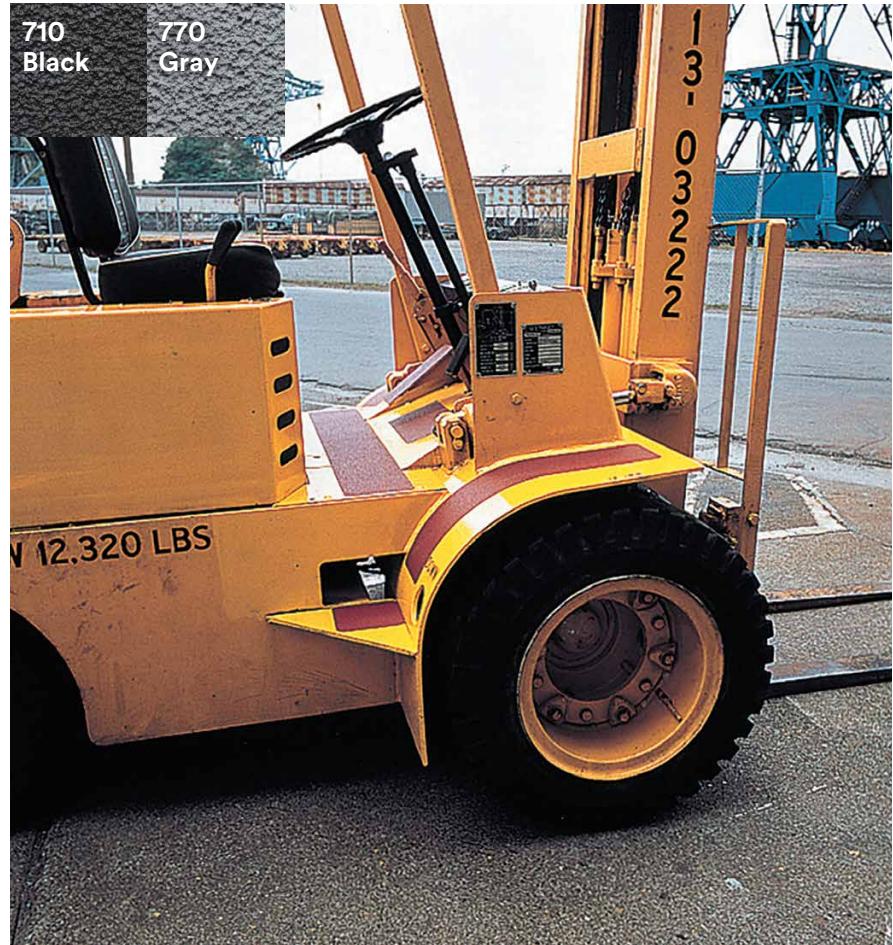
## 3M™ Safety-Walk™ Slip-Resistant Conformable Tapes and Treads

Stairs | Ladders | Loading ramps |  
Platforms | Irregular surfaces like  
diamond plating | Flat surfaces  
with rivets or screw heads



# 700 Series.

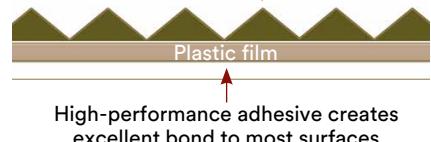
For extreme conditions



## 3M™ Safety-Walk™ Slip-Resistant Coarse Tapes and Treads

Construction vehicles |  
Ship and plane decks | Trains |  
Semi-trailers | Oily wet areas |  
Platforms and ramps | Machine  
shops | Agriculture and forestry  
equipment | Recreational vehicles.

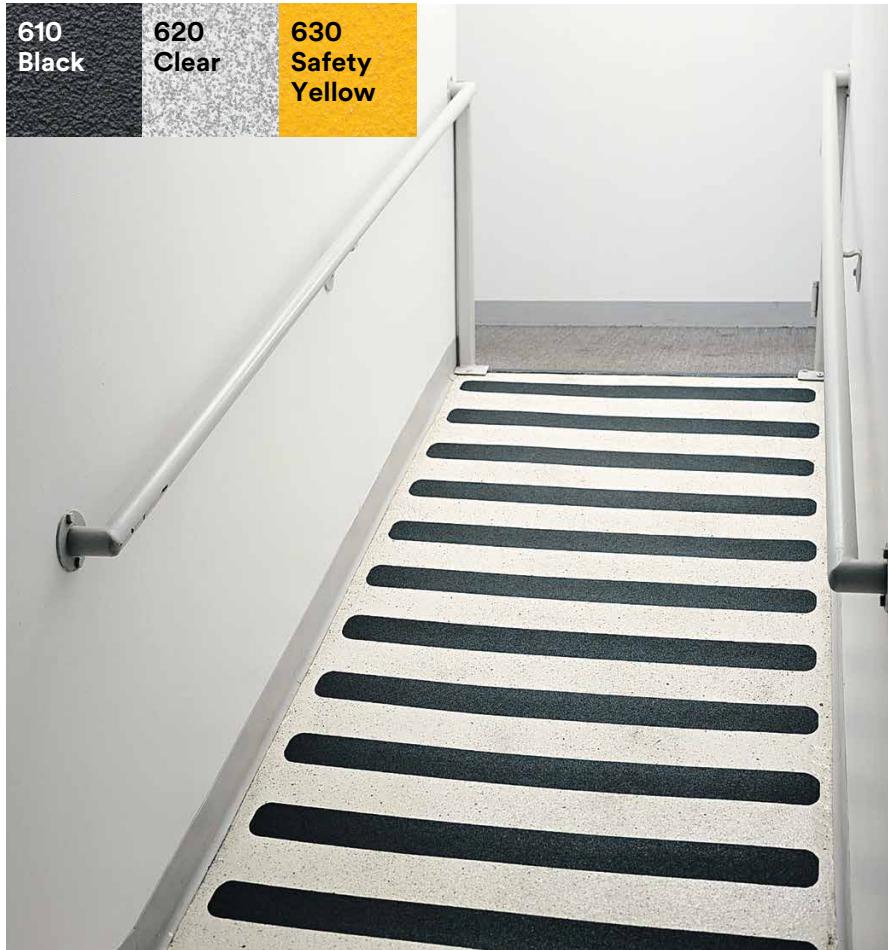
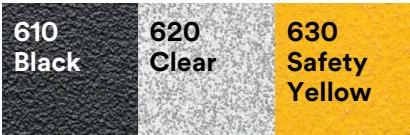
Extra strong mineral particles prevent  
clogging in dirty and oily applications,  
reduce clean-up time



High-performance adhesive creates  
excellent bond to most surfaces

## 600 Series.

For light to heavy shoe traffic areas



### 3M™ Safety-Walk™ Slip-Resistant General Purpose Tapes and Treads

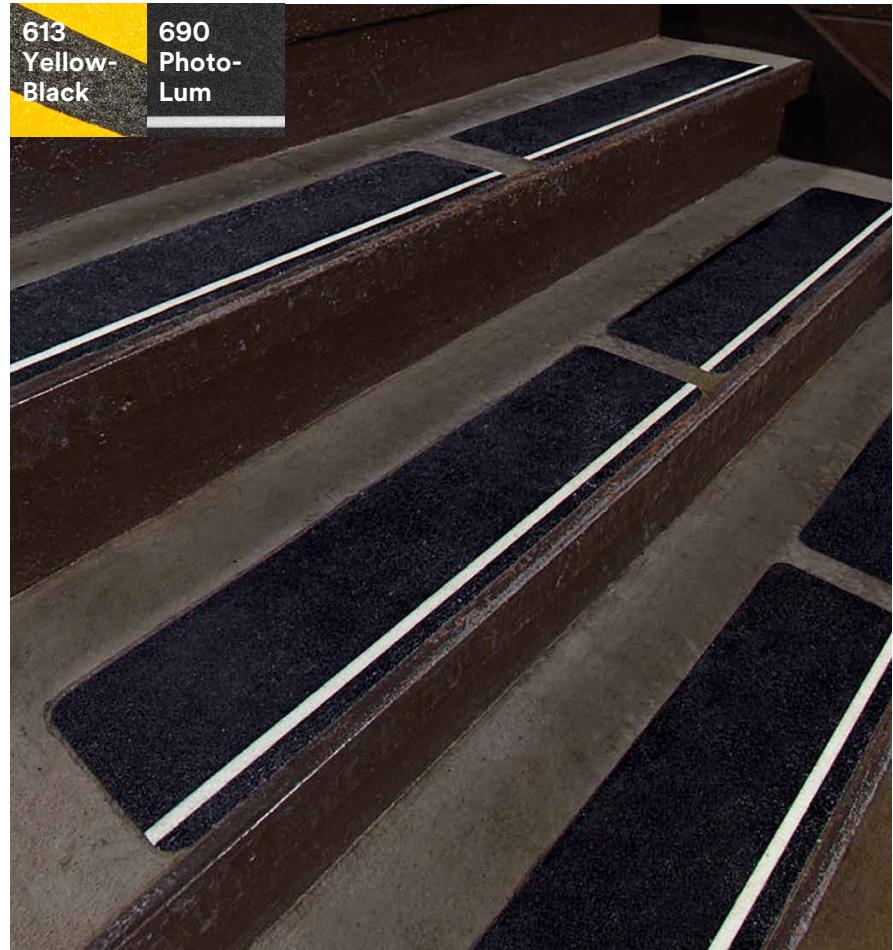
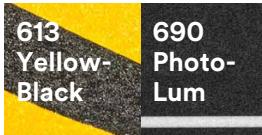
Flat surfaces | Steps | Stairways |  
Entrances | Ramps | Ladders |  
Lawn equipment | Snowmobiles |  
Scooters | Construction  
machinery and vehicles |  
Other machinery and vehicles

Highly durable mineral particles with low  
profile that helps reduce trip hazard



## 600 Series.

For shoe traffic areas with graphic opportunity



### 3M™ Safety-Walk™ Slip-Resistant General Purpose Tapes and Treads

Photo-Luminescent | Interior  
stairways w/o outside lighting |  
Egresses | For prevention of slips  
in dark environments

Yellow-Black | Visibility | Stands  
out even more than just yellow or  
areas that need calling attention to |  
Marking boundaries | Lane marking

Clear Graphic | Clear abrasive  
over your custom graphic | Retail  
branding | Directional signage |  
Watercraft and recreational  
vehicle graphics

